

## HIGH SPEED PRE-PIERCE MACHINE

### FOR PRE-PIERCE ON ROLLED SECTION

To satisfy the increasing demand of higher rolling speeds, Worcester Presses have developed a press targeting the pre-pierce side of the mill, which offers high output, with minimal maintenance.

Take advantage of the following benefits:-

- Individual stations, which can be signalled to cycle in milliseconds
- High speed intermittent stroking
- Fixed shut height and stroke (which allows standardisation of tooling)



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#### Specification:-

|                              |              |
|------------------------------|--------------|
| Model                        | 35SD1        |
| Tonnage                      | 35 ton       |
| Rated tonnage point          | 5mm          |
| Strokes per minute           | 180          |
| Fixed stroke                 | 13mm         |
| Fixed die height             | 191mm        |
| Bolster area                 | 440 x 1000mm |
| Slide plate area             | 300 x 700mm  |
| Bolster drop through hole    | 300 x 600mm  |
| Side window in frame (F - B) | 640mm        |

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#### Dimensions:-

|               |        |
|---------------|--------|
| Height        | 1150mm |
| Width         | 480mm  |
| Depth         | 2050mm |
| Press spacing | 500mm  |
| Table height  | 875mm  |

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