

HIGH SPEED PRE-PIERCE MACHINE

FOR PRE-PIERCE ON ROLLED SECTION

To satisfy the increasing demand of higher rolling speeds, Worcester Presses have developed a press targeting the pre-pierce side of the mill, which offers high output, with minimal maintenance.

Take advantage of the following benefits:-

- Individual stations, which can be signalled to cycle in milliseconds
- High speed intermittent stroking
- Fixed shut height and stroke (which allows standardisation of tooling)



Specification:-

Model	35SD1
Tonnage	35 ton
Rated tonnage point	5mm
Strokes per minute	180
Fixed stroke	13mm
Fixed die height	191mm
Bolster area	440 x 1000mm
Slide plate area	300 x 700mm
Bolster drop through hole	300 x 600mm
Side window in frame (F - B)	640mm

Dimensions:-

Height	1150mm
Width	480mm
Depth	2050mm
Press spacing	500mm
Table height	875mm
